

ABSTRACT

An electric discharge machining method of removing material having a dimension (**d**) and a removal surface area (**S**) from the workpiece. A removal volume (**V**) of the material to be removed is obtained based on the dimension (**d**) and the removal surface area (**S**). Machining conditions are set, and a removal volume rate (**V_m**) corresponding to the set machining conditions is obtained. Machining time (**T**) is set based on the removal volume (**V**) and removal volume rate (**V_m**). The electric discharge machining is completed when the set machining time (**T**) has elapsed from the start of electric discharge machining.

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